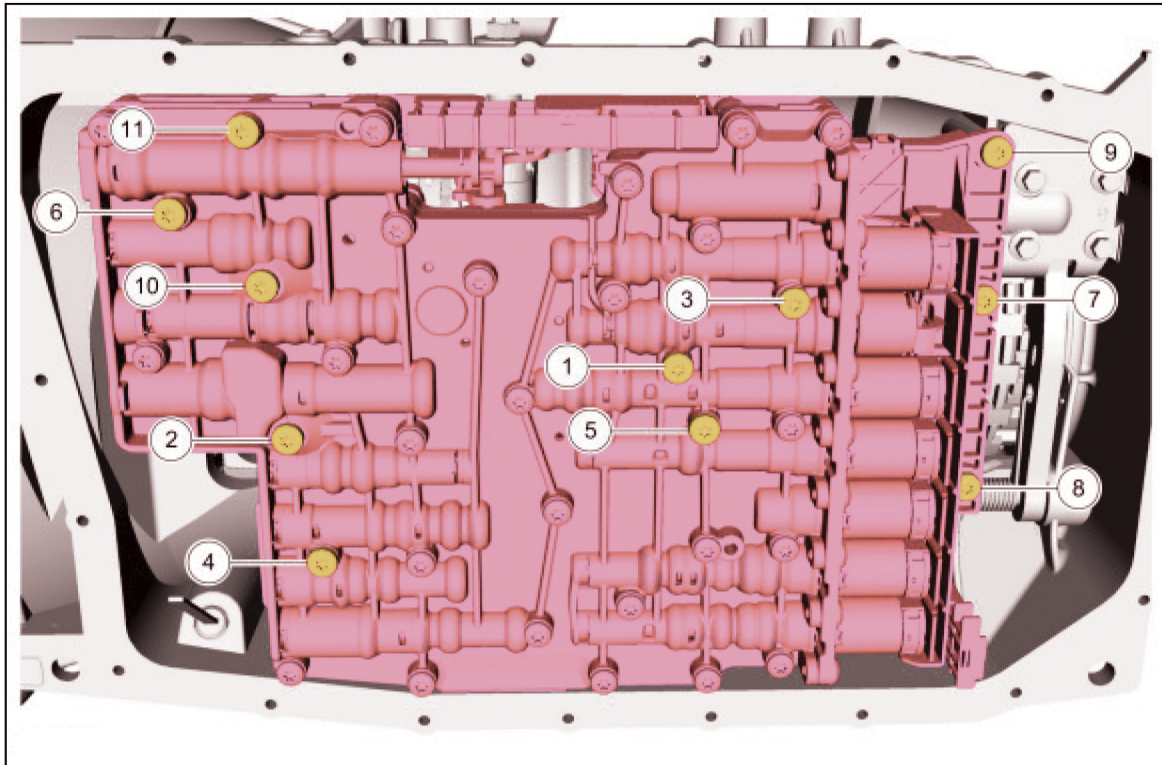


Ford 6R80 Transmission Valve Body Torque Sequence



Main control bolts should be tightened to 8 Nm (71 lb-in) in the sequence shown